

ABSTRACT

A paper tissue such as a facial tissue or a disposable handkerchief and a method for making a tissue paper product from a tissue paper web. The method comprises the steps of passing the tissue paper web through an embossing nip formed between a first and a second embossing roll, wherein at least one of the embossing rolls comprises at least 30 embossing elements per square centimeter; and passing the tissue paper web through a calendering nip formed between a first and a second calendering roll, wherein the first and the second calendering roll are in contact with the tissue paper web over a contact length measured parallel to the direction of the axis of the first calendering roll exert a pressure onto the paper web of at least 50 N per centimeter of the contact length.